Sudenga Bucket Elevators offer the value added features that you and your operation demand. Our finish is an attractive, durable blue enamel, with other colors available on request. Hot dipped galvanized finish is available for ultimate long term resistance to the elements.

**Available for Commercial Ag and On-Farm Applications**

**Sudenga Industries is your one stop source for:**
- Grain Legs
- Support Towers
- Catwalk
- Distributors
- Spouting
- Truss Kits
- Accessories

**The Difference is in the Details.** Sudenga Industries employs the latest advances in manufacturing technology and production methods to produce solid, reliable systems. Sudenga Bucket Elevators have many features that set them apart. Just compare ours to others. Jigged and robotically welded components, pre-welded platforms for ease of assembly, high quality double-row spherical and tapered roller pillow block bearings, drum style slatted boot pulleys, rubber leg belt and heavy gauge construction all come standard.

** Capacities Available up to 40,000 BPH**

**Discharge Heights Exceeding 200 Feet**

**www.sudenga.com**
**SUPPORT TOWERS**

Sudenga Industries can provide leg support towers in all common sizes including 8x8, 10x10 and 12x12 ft footprints. Custom configurations, stairs and platform options available. Hot dipped galvanized finish.

**SUPER SPAN CATWALK**

Available for clear spans to 80 feet. Load rating varies with span. Super span catwalk is an underslung cable type catwalk. 2-Leg or 4-Leg catwalk support towers are available in one foot increments up to 100 feet. Side cables or structure tie off support is required on this tower for heights over 40 feet. Painted or hot-dipped galvanized finishes are available.

**DISTRIBUTORS**

45° and 60° flat back and full round distributors are available in painted or galvanized finish. Available in outlets starting at 4 and continuing in multiples of two from there. Cable, pipe or electronic controls.

**SPOUTING & TRUSS KITS**

Spouting is available in 6", 8", 10", 12", 14" and 16" diameters. A variety of gauges and painted or galvanized finishes is available depending on diameter. Spouting truss kits are available for 6" through 14" diameter spouts in 40', 60', 80' and 100' lengths.

**ACCESSORIES**

Numerous rack and pinion gates, elbows, transitions, hoppers, deadheads, valves, bin tops, adaptors and reducers are available. Call us today for more info!

---

**STANDARD FEATURES**

- **Industrial design.**
- **Capacities from 175 to 40,000 BPH. Honest capacity ratings.**
- **Drum Style Head Pulleys. Holz replaceable slide lagging standard on SR 24, 42 & 48, and Hi-Cap Models 24, 30, and 48. Rubber lagging with herringbone pattern standard other sizes. All oil and fire resistant. Self-cleaning slotted boot pulley standard - all models.**
- **Pathfinder supreme rubber belting, static conducting, boot for oil and flame resistant. Stay's pliable in winter. Unsurpassed for feed mill use.**
- **Double row spherical pillow block bearings standard. Medium "24"' and larger leg, pillow block ball bearings on Model "C" 6" and Model "12" Junior legs. Split bearings available for easy replacement.**
- **Turned, ground, and polished head and boot shafts, for assured true dimension and straightness.**
- **Durable polyethylene vented cups standard for better cup fill and discharge. Increased venting available for lighter or hard to handle products. Nylon available.**
- **Hinged and gasketed inspection ports, with screens for safety, removable for service access.**
- **Trunking section lengths in 2' increments allow desired discharge height.**
- **Trunking inspection port can be located in 4 locations for operator visibility.**
- **Several trunking brace options accommodate a variety of preferred field assembly methods.**
- **Metal backed urethane or rubber lined discharge and transition standard on 36" diameter and larger, optional on smaller units.**
- **Pre-welded platforms make for easy and quick assembly. Lifting eyes on head sections are standard. Jacking bolts for head shaft alignment standard on 24" and larger.**
- **5g assembled and continuous welded construction for superior durability and hassle free installation.**
- **Phosphatzed, primed, and painted with a 2-part polyurethane paint. Blue paint standard. White, red, or gray optional at no charge. Hot dipped galvanized construction optional.**
- **A variety of accessories are available along with support towers, catwalk, trussing kits, spouting and distributors.**
- **Backed by a company with over 130 years of experience.**
Contact Sudenga Industries for assistance in selecting and pricing bucket elevators. Our experienced, knowledgeable staff is available to help guide you through the selection process. Whether you have been thinking about your material handling system for years or days, give us a call, we can provide assistance which will help you avoid common pitfalls and mistakes that cost time and money.