

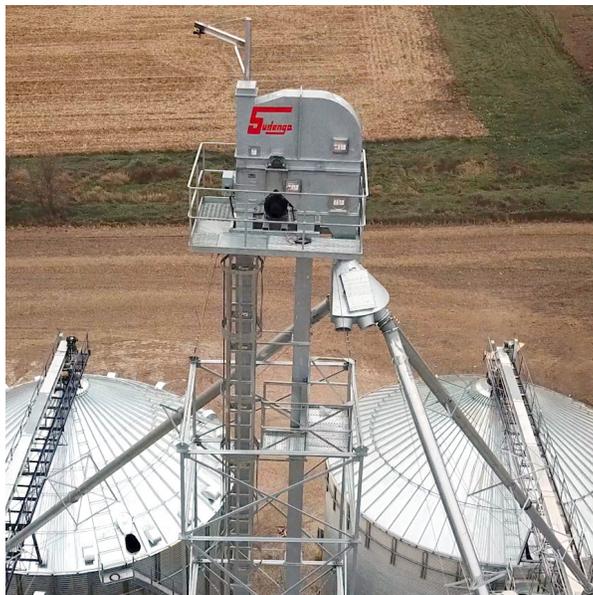
GRAIN > BUCKET ELEVATORS >  
**BUCKET ELEVATORS**



Sudenga bucket elevators are designed for ease of installation and years of trouble-free service. Available with discharge heights exceeding 200 feet and with capacities up to 40,000 BPH. Support tower, catwalk, and a variety of accessories available for your complete grain leg system.

# **Sudenga**®

**INDUSTRIES, INC.**



The difference is in the details. Our bucket elevators are designed and built to exacting specifications giving the owner a system that will provide more years of service, with less downtime and repair. Sudenga elevator legs produce advertised capacities with extreme reliability. All welded construction. Painted, sheet metal galvanized, or hot-dipped galvanized finish.



Sudenga bucket elevator systems are available with discharge heights exceeding 200 feet and capacities up to 40,000 bushels per hour. Choose from a variety of accessories along with support towers, catwalk, trussing kits, spouting and distributors.

**MADE  
★IN THE★  
USA**

Learn more  
or get a quote



**AVAILABLE FOR COMMERCIAL AG  
AND ON-FARM APPLICATIONS**

1-888-SUDENGA | 1-712-475-3301 | Fax: 1-712-475-3320  
PO Box 8, 2002 Kingbird Ave., George, IA 51237 USA  
sales@sudenga.com | www.sudenga.com

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**BUCKET ELEVATORS**

Series	BPH	CFPH	Ton/hr (60#/cf)	Ton/hr (70#/cf)	Max. Disch.
"C"	175	220	6.6	7.7	60'
	500	630	18.9	22	60'
	800	1,000	30	35	60'
JUNIOR	1,000	1,250	38	44	90'
	1,250	1,565	47	55	90'
	1,500	1,875	56	66	90'
	3,000	3,750	113	131	88'
DC 12"	2,000	2,500	75	87	98'
	3,000	3,750	113	131	88'
MEDIUM 24"	2,600	3,250	100	114	200'
	3,000	3,750	113	131	176'
	3,500	4,375	132	153	150'
MEDIUM 30"	4,000	5,000	150	175	196'
	4,500	5,625	169	200	174'
	5,000	6,250	188	219	158'
SENIOR 36"	5,000	6,250	188	219	210'
	6,500	8,125	245	284	210'
	8,000	9,375	281	328	180'
	10,000	12,500	375	437	158'
SENIOR 42"	10,000	12,500	375	437	198'
	12,500	15,625	469	546	158'
	15,000	18,750	563	656	132'
SENIOR 48"	12,500	15,625	469	546	210'
	15,000	18,750	563	656	168'
HI-CAP 24"	4,300	5,375	162	189	184'
	5,200	6,500	196	229	152'
	6,000	7,250	219	256	132'
HI-CAP 30"	8,000	9,060	203	317	132'
HI-CAP 48"	17,500	21,875	656	765	188'
	20,000	25,000	750	874	190'

\*Soft Dump Series  
 Capacities are based on 75% cup fill.

## COMPANION EQUIPMENT

Sudenga is proud to be an industry leader in the design and manufacture of innovative handling systems for bulk material applications. We offer a full line of complementary equipment for commercial and farm duty material handling systems: grain bin augers and sweeps; horizontal, inclined, and low-profile drag chain conveyors; round tube and u-trough augers; and our double hopper drive over conveyor.

## FEATURES & SPECIFICATIONS

- Industrial design.
- Capacities from 175 to 40,000 BPH.
- Drum Style Head Pulleys.
- Pathfinder supreme rubber belting, static conducting, best for oil and flame resistance. Stays pliable in winter.
- Turned, ground, and polished head and boot shafts, for guaranteed true dimension and straightness.
- Durable polyethylene vented cups standard for better cup fill and discharge; increased venting available for light or hard to handle products. Nylon available.
- Hinged and gasketed inspection ports, with screens for safety, removable for service access.
- Trunking section lengths in 2' increments allow desired discharge height.
- Trunking inspection port can be located in 4 locations for operator visibility.
- Several trunking brace options accommodate a variety of preferred field assembly methods.
- Metal backed urethane or rubber lined discharge and transition standard on 36"



- diameter and larger, optional on smaller units.
- Pre-welded and assembled platforms for quick assembly. Lifting eyes on head sections are standard. Jacking bolts for head shaft alignment standard on 24" and larger.
- Jig assembled and continuous welded construction for superior durability and hassle free installation.
- Blue paint standard. Custom colors available. Hot dipped galvanized or sheet metal galvanized construction optional.



**SUPPORT TOWERS:** Sudenga Industries can provide leg support towers in all common sizes.

**SUPER SPAN CATWALK:** Available for clear spans to 80 feet. Underslung cable type catwalk.

**DISTRIBUTORS:** 45° and 60° flat back and full round distributors are available in painted or galvanized finish.

**SPOUTING & TRUSS KITS:** Spouting is available in 6", 8", 10", 12, 14" and 16" diameters.

**ACCESSORIES:** Numerous rack and pinion gates, elbows, transitions, hoppers, deadheads, valves, bin tops, adaptors and reducers are available.

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